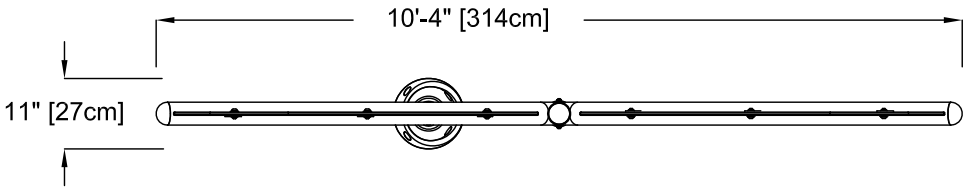
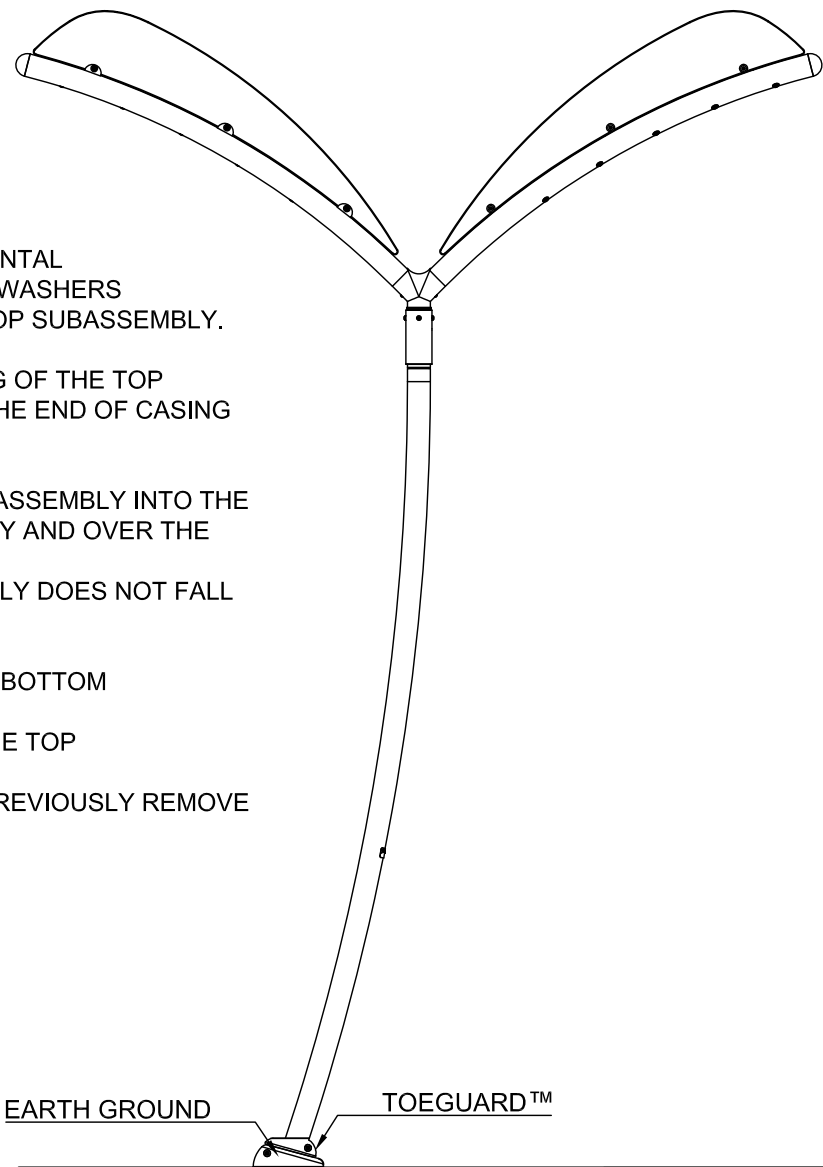


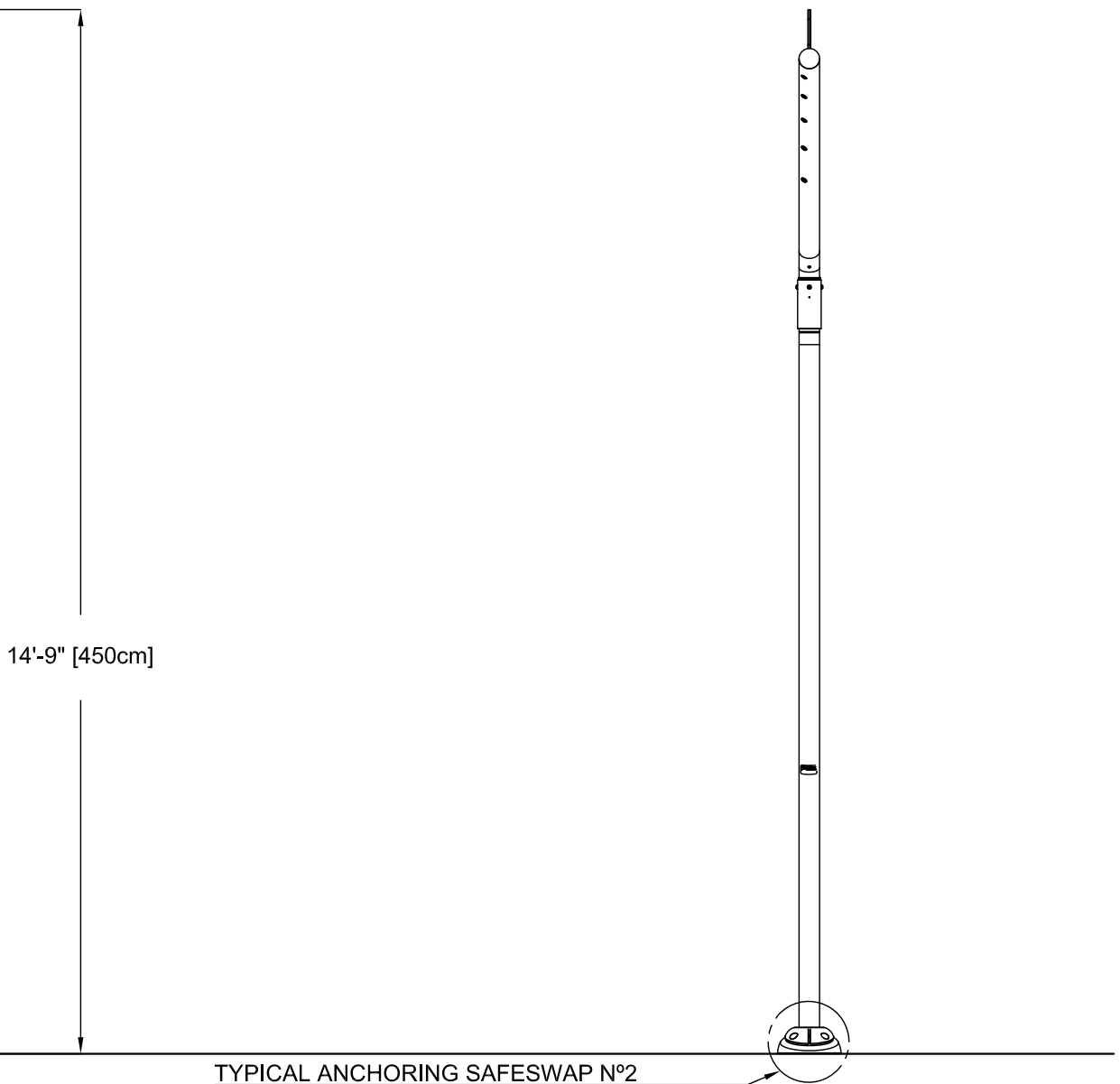
PLAN VIEW



FRONT ELEVATION VIEW



SIDE ELEVATION VIEW



ASSEMBLY INSTRUCTIONS:

1- WHILE THE PRODUCT IS IN A HORIZONTAL POSITION, REMOVE THE SCREWS AND WASHERS FROM THE BOTTOM CASING OF THE TOP SUBASSEMBLY.

2- REMOVE TAPE OVER END OF CASING OF THE TOP SUBASSEMBLY. ENSURE BEARING IN THE END OF CASING DOES NOT FALL OUT.

3- SLIDE THE CASING OF THE TOP SUBASSEMBLY INTO THE CASING OF THE BOTTOM SUBASSEMBLY AND OVER THE SHAFT
ENSURE BEARING IN TOP SUBASSEMBLY DOES NOT FALL OUT.

4- ALIGN HOLES OF CASING FROM THE BOTTOM SUBASSEMBLY WITH THE HOLES OF THE CASING IN THE TOP SUBASSEMBLY.
RE-INSTALL WASHERS AND SCREWS PREVIOUSLY REMOVE FROM TOP SUBASSEMBLY.

5- INSTALL FEATURE ONTO ANCHOR.

PRODUCT NAME: HELICO

PRODUCT NUMBER: VOR-7790.2XXX

DATE: 02/17/17

PRODUCT INFORMATION

SHEET NO: 1/1

11"x17" SHEET SIZE

